



Diesel Exhaust Fluid

aka

DEF

Everything you wanted to know about DEF, but were afraid to ask.

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WHAT DEF IS & ISN'T?

- ▶ Diesel Exhaust Fluid (DEF) is NOT a fuel additive and it is NOT put into the fuel tank of the vehicle.
- ▶ DEF is not subject to fuel tax in any jurisdiction as it is not used to propel the vehicle and is not added to any fuel.





WHY USE DEF?

▶ In 2010, new diesel trucks had to start meeting lower emission levels (maximum 2 grams per brake HP). The manufacturers of new diesel cars and trucks started using a Selective Catalytic Reduction system (SCR). All manufacturers except Navistar have begun using the SCR system.





HOW DOES DEF WORK?

▶ It differs from the standard EGR (exhaust gas recirculation) system as the EGR system re-circulates the exhaust back to the engine's cylinders. A well run DEF system will allow a 5% fuel savings whereas the old EGR system will cost 3-5% more in fuel.





IS EVERYONE USING DEF?

 Navistar believes the EGR is still better as you don't have the hassle of the extra tank, the space and weight of the tank/DEF (weighs a little more than 9 LBS per gallon), etc.





WHAT IS IT MADE OF?

- ▶ DEF is a mixture of 32.5% Aqueous Urea (ammonia) and 67.5% de-ionized water.
- ▶ The urea is a mixture of synthetic ammonia and carbon dioxide. Urea is also used in making plastics, animal feed, fertilizer and cleaning supplies.





DOES I	ΤI	OOK 8	ર ઙ	SMELL	I IKF	FUFI	?

▶ DEF is non flammable and non hazardous. It smells like ammonia. The vehicle has a separate DEF tank which is distinguished by a unique blue colored cap. The opening is 19mm to prevent a standard 22mm diesel pump nozzle from going in. You can not add DEF to diesel or diesel to DEF.





DOES DEF FREEZE?

▶ DEF will freeze at about -11 degrees centigrade but will thaw and will not be affected. A DEF tank on a truck has a small heater coil in the bottom so it melts a small quantity right away when starting out on a cold morning.





HOW IS DEF PLACED INTO A TANK?

- The DEF is "sprayed" into the exhaust system (not the diesel fuel). It is sprayed at a rate of about 2%, although the ratio can go to 5%.
- When sprayed into the exhaust system it will break the nitrogen oxides down into nitrogen and water, reducing the NOX emissions.





WHERE & HOW IS IT BOUGHT?

- ➤ USA requires every truck stop to sell.
- ➤ Also sold at fuel suppliers and parts houses.
- ➤ Comes in bulk, totes and 2.5 gallon jugs
- ➤ A unit can run about 300 miles per gallon of DEF.





HOW BIG IS THE TANK?

- ▶ Capacity of a DEF tank on a truck is 6-30 gallons.
- If you run out of DEF, you will notice poor performance of the engine and eventually the truck will not start.





WHERE IS A DEF TANK LOCATED?



WHAT DOES A DEF TANK LOOK LIKE?

